



# POLY TI AKD PU RUBBER MOLDING SYSTEMS

## POLY TI AKD30



### PRODUCT DESCRIPTION

POLY TI AKD30 is a two component, solvent free, low modulus, polyurethane elastomer. It provides excellent elasticity and high tear resistance properties with minimum shrinkage. Cures by reaction (cross linking) of the two components even at very low temperatures.

### USES

The POLY TI AKD30 is a specialized elastomeric resin for:

- Production of moulds for use in producing concrete and gypsum objects.
- Production of soft-elastic objects.
- Filling / casting applications.

### ADVANTAGES

- Solvent free
- Shore A 30
- Long pot life
- Cold curing
- Minimum shrinkage
- High tear strength
- High impact strength
- Chemical resistant
- Over 10 years of positive feedback worldwide.

### CONSUMPTION

1,2 kg / liter

### COLORS

The POLY TI AKD30 is supplied in grey. Other colors may be supplied on demand.

### TECHNICAL DATA

PROPERTY	RESULTS	TEST METHOD
Composition	Polyurethane Resin + Hardener. Solvent free.	
Mixing Ratio	A : B = 100 : 125 by weight	
Hardness (Shore A Scale)	30 + 2	ASTM D 2240
Solids Content	100 %	CALCULATED
Temperature strength	80°C (Fully cured)	IN HOUSE LAB
Low Temperature Brittleness	-40° C (Fully cured)	IN HOUSE LAB
Pot Life	15 minutes	Conditions:20°C,50%RH
Tack Free Time	3-4 hours	
Demoulding Time	24 hours	
Final Curing time	7 days	

### CHEMICAL PROPERTIES

Water	+	Hydrochloric acid %5	+
Potassium hydroxide %5	+	Styrene	+
Sodium hydroxide %5	+	Sulfuric acid %5	+
Salt water %20	+	Xylene	+
Domestic Detergents	+	DMSO	-
Diesel oil	+	N-Methyl pyrrolidone	-

{+ stable, - unstable, ± stable for a short period.}

## APPLICATION

### Mould Preparation

Before casting, check that parts or moulds are free of any trace of moisture (Maximum surface moisture content should not exceed 4%).

Before the application of the POLY TI AKD30, the prepared object has to be coated with a suitable liquid-applied mould release agent as the POLY TI AKD99 to avoid bonding with the mould.

### Mixing

Stir POLY TI AKD30 Component A well before using. Stir POLY TI AKD30 Component B well before using.

POLY TI AKD30 Component A and Component B should be mixed by low speed mechanical stirrer, according to the indicated mixing ratio in this technical data sheet, for about 3 min if applied manually. Both parts (Component A and Component B) have to be mixed at a temperature higher than 18°C. Component B may be heated to 40°C in order to reduce its viscosity but this will result in a shorter pot life.

**ATTENTION:** The mixing of the components has to be effected very thoroughly, especially on the walls and bottom of the pail until the mixture becomes fully homogeneous.

### Casting

Apply POLY TI AKD30 resin with a brush on the bottom of the mould to avoid entrapped air pockets. After 15-30 min pour POLY TI AKD30 resin into mould.

**RECOMMENDATION:** Use suitable vacuum to remove entrapped air bubbles.

**ATTENTION:** Please ensure consumption within the Pot Life.

### Prototyping

It is advisable to prepare the object to be copied, by sealing all pores with the POLY TI AKD95 resin, especially if the object is very porous and absorbent.

## PACKAGING

Pails should be stored in dry and cool rooms for up to 9 months. Protect the material against moisture and direct sunlight. Storage temperature: 5<sup>o</sup>-30<sup>o</sup>C. Products should remain in their original, unopened containers, bearing the manufacturers name, product designation, batch number and application precaution labels.

## SAFETY MEASURES

Please study the Material Safety Data Sheet.

**PROFESSIONAL USE ONLY**

# LOCATIONS

## KIGDOM OF SAUDI ARABIA

unitech.ksa@ikkgroup.com

### Jeddah

Tel : +966 12 627 8222  
Fax: +966 12 627 8722

### Jeddah - Ghurab Showroom

Tel : +966 12 667 2000  
Fax: +966 12 661 4306

### Mak kah/Taif

Tel : +966 12 541 1206  
Fax: +966 12 532 1675

### Mad inah

Tel : +966 14 842 1095  
Fax: +966 14 842 1090

### Yanbu

Tel : +966 14 390 1499  
Fax: +966 14 322 7101

### Khamis Mushayt

Tel : +966 17 237 5929  
Fax: +966 17 237 8783

### Najran

Tel : +966 17 546 3873  
Fax : +966 17 546 3873

### Al Baha

Tel : +966 17 237 5929  
Fax: +966 17 237 8783

### Sharorah

Tel : +966 17 532 8153  
Fax: +966 17 532 8153

### Gizan

Tel : +966 17 321 6660  
Fax: +966 17 321 0665

### Riyadh North

Tel : +966 11 415 5465  
Fax: +966 11 456 6627

### Riyadh South

Tel : +966 11 448 0112  
Fax: +966 11 447 7421

### Riyadh West

Tel : +966 11 431 6271  
Fax: +966 11 431 7642

### Riyadh East

Tel : +966 11 448 0112  
Fax: +966 11 447 7421

### Qassim / Buraidah

Tel : +966 16 382 3946  
Fax: +966 16 385 2186

### Hail

Tel : +966 16 543 3931  
Fax: +966 16 543 3935

### Skakah / Qurayyat

Tel : +966 14 626 3904  
Fax: +966 14 626 3905

### Tabuk

Tel : +966 14 423 5203  
Fax: +966 14 423 5203

### Hafr el Batin

Tel : +966 13 729 3644  
Fax: +966 13 729 3644

### Dammam

Tel : +966 13 859 0097  
Fax: +966 13 857 8177

### Jubail

Tel : +966 13 361 4390  
Fax: +966 13 362 4499

### Hofuf

Tel : +966 13 530 1474  
Fax: +966 13 530 7144

## FACTORIES

### SFSP - KSA

sfsp.jeddah@ikkgroup.com

Specialized Factory for Steel Products  
**3rd Industrial City / Jeddah**

Tel: +966 12 637 4482  
Fax: +966 12 636 1963

### SFSP / UAE

sfsp.uae@ikkgroup.com

SIGMA Factory for Steel Products  
**DIC (Dubai Industrial City)**

Tel : +971 4 818 1919

### SFSP / Egypt

sfsp.cairo@ikkgroup.com

Specialized Factory for Steel Products  
**6th of October City Giza**

Tel : +20 2 3820 6477  
Fax: +20 2 3820 6036

### SFSP / Lebanon

sfsp.lebanon@ikkgroup.com

Specialized Factory for Steel Products  
**Tanayel, Bekaa**

Tel: +961 8 514 290  
Fax: +961 8 514 291

## BAHRAIN

unitech.bahrain@ikkgroup.com

### Manama

Tel : +973 17 874 897  
Fax: +973 17 789 470

## KUWAIT

unitech.kuwait@ikkgroup.com

### Kuwait City

Tel : +965 2 4924 937  
Fax: +965 2 4924 938

## UNITED ARAB EMIRATES

unitech.uae@ikkgroup.com

### Dubai - Al Rashidiyah

Tel : +971 4 2591 773  
Fax : +971 4 2591 774

### Abu Dhabi - Musaffah

Tel: +971 2 552 3393  
Fax: +971 2 552 5499

## OMAN

unitech.oman@ikkgroup.com

### Muscat

Tel : +968 24 591 006  
Fax : +968 24 597 006

## JORDAN

unitech.jordan@ikkgroup.com

### Amman

Tel : +962 6 556 3030  
Fax: +962 6 554 7911

### Aqaba

Tel : +962 6 556 3030  
Fax: +962 6 554 7911

## PAKISTAN

unitech.pakistan@ikkgroup.com

### Karachi - Clifton

Tel-Fax : +92 21 35826120

## EGYPT

unitech.egypt@ikkgroup.com

### Cairo 6<sup>th</sup> of October City

Tel : +20 2 3820 6477  
Fax: +20 2 3820 6036

## LEBANON

unitech.lebanon@ikkgroup.com

### Beirut

Tel : +961 1 858 277  
Fax: +961 1 858 276

## ENGINEERING, DESIGN, MARKETING & MULTIMEDIA

### Unitech Deutschland GmbH

#### Germany

unitech.germany@ikkgroup.com

### Stuttgart

Tel : +49 711 6868 7222  
Fax: +49 711 6868 7223

### Multi-D s.a.r.l

#### Lebanon

multi-d@ikkgroup.com

### Multi-d Beirut

Tel : +961 1 841 155  
Fax: +961 1 841 156

## R&D DEPARTMENT

Saih Suhaib-3, Opp DEWA Substation, Dubai Industrial City, Dubai, UAE

Tel : +971 4 818 1944 - Mob: +971 55 517 0841

Email: unitech.uae@ikkgroup.com - abed.demachkieh@ikkgroup.com