

ELASTIC BITUMEN EXTENDED, TWO COMPONENT POLYURETHANE MEMBRANE



PRODUCT DESCRIPTION

MARISEAL® 600 is a fast-curing, liquid-applied, highly permanent elastic, cold applied and cold curing, bitumen extended, two component polyurethane membrane used for long-lasting waterproofing. Solvent based. The MARISEAL® 600 is based on pure elastomeric hydrophobic polyurethane resins, and is extended with chemically polymerized virgin bitumen, which result in excellent mechanical, chemical, thermal and natural element resistance properties.

Cures by reaction (cross linking) of the two components.

USES

- Waterproofing of Foundations
- Waterproofing of Retaining Walls Under-tile
- Waterproofing in Bathrooms, Terraces, Roofs, etc
- Waterproofing of Roofs with inverted insulation
- Waterproofing of Asphalt- and Bitumen-felts, EDPM membranes, etc

Also used as a joint sealant for horizontal low movement joints and control joints.

CONSUMPTION

1,1 -1,5 l/m² applied in two or three layers. This coverage is based on application by roller onto a smooth surface in optimum conditions. Factors like surface porosity, temperature and application method can alter consumption.



ADVANTAGES

- Simple application.
- When applied forms seamless membrane without joints.
- Resistant to water.
- Resistant to frost.
- Fast curing.
- Thick, bubble-free membrane possible.
- Provides excellent crack-bridging properties.
- Good water vapor blocking properties.
- Provides excellent thermal resistance, it never turns soft.
- Maintains its mechanical properties over a temperature span of -30oC to +90oC.
- Provides excellent adhesion to almost any type of surface.
- The waterproofed surface can be walked on.
- Resistant to detergents, oils, seawater and domestic chemicals.
- Even if the membrane gets mechanically damaged, it can be easily repaired locally within minutes.
- Does not need the use of open flames (torch) during application.
- Components easy mixing ratio, 1:1 by volume.

COLORS

The MARISEAL® 600 is supplied in black.



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TECHNICAL DATA *

PROPERTY	RESULTS	TEST METHOD
Elongation at Break	> 240.0 %	ASTM D 412 / DIN 52400
Tensile Strength	> 7 N/mm	ASTM D 412 / DIN 52400
E-Modulus	~1.0 N/mm	ASTM D 412 / DIN 52400
Tear Resistance	2.0 N/mm	ASTM D 624
Puncture Resistance	29.0 N	ASTM E 104
Resistance to Hydrostatic pressure	No Leak @ 3 bar (3.0 m water column)	DIN 16726
Adhesion to concrete	1.1 N/mm	ASTM D 903
Hardness (Shore A Scale)	30	ASTM D 15 (2240')
Thermal Resistance (Δ°C for 100 days)	Passed - No significant changes	EOTA TR-011
Hydrolysis (% KOH, 7days cycle)	No significant elastomeric change	Inhouse Lab
Service Temperature	-30°C to 90°C	Inhouse Lab
Max. Temperature short time (10min shock)	90°C	Inhouse Lab
Pot-Life	30-35 min	Conditions: 20°C, 70% RH
Tack Free Time	2-4 hours	
Light Pedestrian Traffic Time	18-24 hours	
Final Curing time	7 days	
Chemical Properties	Good resistance against acidic and alkali solutions (5%), detergents, seawater and oils.	

APPLICATION

Surface Preparation

Careful surface preparation is essential for optimum finish and durability.

The surface needs to be clean, dry and sound, free of any contamination, which may harmfully affect the adhesion of the membrane. Maximum moisture content should not exceed 5%. Substrate compressive strength should be at least 25MPa, cohesive bond strength at least 1.5MPa. New concrete structures need to dry for at least 28 days. Old loose coatings, dirt, fats, oils, organic substances and dust need to be removed by a grinding machine. Possible surface irregularities need to be smoothed. Any loose surface pieces and grinding dust need to be thoroughly removed. WARNING: Do not wash surface with water!

Repair of cracks and joints:

The careful sealing of existing cracks and joints before the application is extremely important for long lasting waterproofing results.

- Clean concrete cracks and hairline cracks, of dust, residue or other contamination. Prime locally with the MARISEAL®

710 Primer and allow 2-3 hours to dry. Fill all prepared cracks with MARIFLEX PU 30 sealant. Then apply a layer of MARISEAL® 600, 200mm wide centered over all cracks and while wet, cover with a correct cut stripe of the MARISEAL® Fabric. Press it to soak. Then saturate the MARISEAL® Fabric with enough MARISEAL® 600, until it is fully covered. Allow 12 hours to cure.

- Clean concrete expansion joints and control joints of dust, residue or other contamination. Widen and deepen joints (cut open) if necessary. The prepared movement joint should have a depth of 10-15 mm. The width:depth ratio of the movement joint should be at a rate of approx. 2:1. Apply some MARIFLEX PU 30 Joint-Sealant on the bottom of the joint only. Then with a brush, apply a stripe layer of MARISEAL® 600, 200mm wide centered over and inside the joint. Place the MARISEAL® Fabric over the wet coating and with a suitable tool, press it deep inside the joint, until it is soaked and the joint is fully covered from the inside. Then fully saturate the fabric with enough MARISEAL® 600. Then place a polyethylene cord of the correct dimensions inside the joint and press it deep inside onto the saturated fabric. Fill the remaining free space of the joint with MARIFLEX PU 30 sealant. Do not cover. Allow 12- 18 hours to cure. The careful sealing of existing cracks and joints before the application is extremely important for long lasting waterproofing results.

Priming

On sound, high quality concrete surfaces no primer is necessary. Prime very absorbent and brittle concrete or brittle cement screed surfaces with MARISEAL® 710 or with MARISEAL® AQUA PRIMER. Prime non-absorbent surfaces like metal, ceramic tiles and old coatings with MARISEAL® AQUA PRIMER. Allow the primer to cure according its technical instruction.

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APPLICATION

Priming

On sound, high quality concrete surfaces no primer is necessary.

Prime very absorbent and brittle concrete or brittle cement screed surfaces with MARISEAL® 710 or with MARISEAL® AQUA PRIMER. Prime non-absorbent surfaces like metal, ceramic tiles and old coatings with MARISEAL® AQUA PRIMER. Allow the primer to cure according its technical instruction.

Mixing

Stir MARISEAL® 600 Component A well before using. Equal quantities (by volume) of MARISEAL® 600 Component A and Component B should be mixed in a separate container, by low speed mechanical stirrer, for about 3-5 min.

Apply mixed quantities immediately.

ATTENTION: The mixing of the components has to be effected very thoroughly, especially on the walls and bottom of the pail until the mixture becomes fully homogeneous.

Waterproofing membrane

Apply the MARISEAL® 600 A+B mixture onto the surface by roller, brush or teeth trowel, until all surface is covered. After 6-24 hours (not later than 72 hours) apply another layer of the MARISEAL®600. For demanding applications, apply a third layer of the MARISEAL®600.

Reinforce always with the MARISEAL® Fabric at problem areas, like wall-floor connections, 90o angles, chimneys, pipes, waterspouts (siphon), etc. In order to do that, apply on the still wet MARISEAL® 600 a correct cut piece of MARISEAL® Fabric, press it to soak, and saturate again with enough MARISEAL® 600. For detailed application instructions with the MARISEAL® Fabric, contact our R+D department.

If the MARISEAL® 600 is to be covered with ceramic tiles, fully saturate with oven-dry silica sand (corn-size 0,4-0,8mm)

the last layer while still wet. This saturation will create an adhesion bridge to the tile adhesive that will follow. For best results, the temperature during application and cure should be between 5°C and 35°C. Low temperatures retard cure while high temperature speed up curing. High humidity may affect the final finish.

ATTENTION: Please ensure consumption within the Pot Life.

WARNING: The MARISEAL® 600 is slippery when wet. In order to avoid slipperiness, sprinkle suitable aggregates onto the still wet coating to create an anti-slip surface. Please contact our R+D Dept. for more details.

APPLICATION

MARISEAL® 600 is supplied in 20+20 l and 5+5 l metal pails. Pails should be stored in dry and cool rooms for up to 9 months. Protect the material against moisture and direct sunlight. Storage temperature: 5^o-30^oC. Products should remain in their original, unopened containers, bearing the manufacturers name, product designation, batch number and application precaution labels.

SAFETY MEASURES

MARISEAL® 600 contains isocyanates. See information supplied by the manufacturer. Please study the Safety Data sheet. PROFESSIONAL USE ONLY

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ADVANTAGES

- Simple application (roller or airless spray).
- When applied forms seamless membrane without joints.
- Resistant to water.
- Resistant to frost.
- Resistant to root penetration, so it can be used in green roofs.
- Crack-bridging up to 2mm, even at -10°C.
- Provides water vapor permeability, so the surface can breathe.
- Provides excellent thermal resistance, it never turns soft.
- Provides excellent weather and UV resistance.
- Waterproofs old bitumen-, asphalt felts by covering them, without the need to remove them prior to application.
- Provides high sun reflectivity, contributing to thermoinsulation.
- Maintains its mechanical properties over a temperature span of -40°C to +90°C.
- Provides excellent adhesion to almost any type of surface.
- The waterproofed surface can be used for domestic and public pedestrian and vehicular traffic.



- Resistant to detergents, oils, seawater and domestic chemicals.
- Even if the membrane gets mechanically damaged, it can be easily repaired locally within minutes.
- Does not need the use of open flames (torch) during application.
- Over 15 years of positive feedback worldwide.

TECHNICAL DATA

PROPERTY	RESULTS	TEST METHOD
Elongation at Break	> 800 %	ASTM D 412 / DIN 52455
Tensile Strength	> 4 N/ mm ²	ASTM D 412 / DIN 52455
Water Vapor Permeability	> 25 gr/m ² /day	ISO 9932:91
Resistance to mechanical damage by static impression	High Resistance (class:P3)	EOTA TR-007
Resistance to mechanical damage by dynamic impression	High Resistance (class:P3)	EOTA TR-006
Resistance to Water Pressure	No Leak (1m water column, 24h)	DIN EN 1928
Adhesion to concrete	>2,0 N/mm ² (concrete surface failure)	ASTM D 903
Crack Bridging Capability	up to 2 mm crack	EOTA TR-008
Hardness (Shore A Scale)	65	ASTM D 2240 (15")
Resistance to Root Penetration	Resistant	UNE 53420
Solar Reflectance (SR)	0.87	ASTM E903-96
Solar Emittance (ε)	0.89	ASTM E408-71
Thermal Resistance (80°C for 100 days)	Passed - No significant changes	EOTA TR-011
UV accelerated ageing, in the presence of moisture	Passed - No significant changes	EOTA TR-010
Resistance after water aging	Passed	EOTA TR-012
Hydrolysis (5% KOH, 7days cycle)	No significant elastomeric change	Inhouse Lab
Construction Material Fire class	B2	DIN 4102-1
Resistance to Flying Sparks and Radiating Heat	Passed	DIN 4102-7
Service Temperature	-30°C to +90°C	Inhouse Lab
Shock Temperature (20min)	200°C	Inhouse Lab
Rain Stability Time	4 hours	Conditions: 20°C, 50% RH
Light Pedestrian Traffic Time	12 hours	
Final Curing time	7 days	
Chemical Properties	Good resistance against acidic and alkali solutions (5%), detergents, seawater and oils.	

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APPLICATION

Surface Preparation

Careful surface preparation is essential for optimum finish and durability.

The surface needs to be clean, dry and sound, free of any contamination, which may harmfully affect the adhesion of the membrane. Maximum moisture content should not exceed 5%. Substrate compressive strength should be at least 25MPa, cohesive bond strength at least 1.5MPa. New concrete structures need to dry for at least 28 days.

Old, loose coatings, dirt, fats, oils, organic substances and dust need to be removed by a grinding machine. Possible surface irregularities need to be smoothed. Any loose surface pieces and grinding dust need to be thoroughly removed. **WARNING:** Do not wash surface with water!

Repair of cracks and joints:

The careful sealing of existing cracks and joints before the application is extremely important for long lasting waterproofing results.

- Clean concrete cracks and hairline cracks, of dust, residue or other contamination. Prime locally with the MARISEAL® 710 Primer and allow 2-3 hours to dry. Fill all prepared cracks with MARIFLEX® PU 30 sealant. Then apply a layer of MARISEAL® 250, 200mm wide centered over all cracks and while wet, cover with a correct cut stripe of the MARISEAL® Fabric. Press it to soak. Then saturate the MARISEAL® Fabric with enough MARISEAL® 250, until it is fully covered. Allow 12 hours to cure.
- Clean concrete expansion joints and control joints of dust, residue or other contamination. Widen and deepen joints (cut open) if necessary. The prepared movement joint should have a depth of 10-15 mm. The width:depth ratio of the movement joint should be at a rate of approx. 2:1. Apply some MARIFLEX® PU 30 Joint-Sealant on the bottom of the joint only. Then with a brush, apply a stripe layer of MARISEAL® 250, 200mm wide centered over and inside the joint. Place the MARISEAL® Fabric over the wet coating and with a suitable tool, press it deep inside the joint, until it is soaked and the joint is fully covered from the inside. Then fully saturate the fabric with enough MARISEAL® 250. Then place a polyethylene cord of the correct dimensions inside the joint and press it deep inside onto the saturated fabric. Fill the remaining free space of the joint with MARIFLEX® PU 30 sealant. Do not cover. Allow 12- 18 hours to cure.

Priming

Prime absorbent surfaces like concrete, cement screed or wood with MARISEAL® 710 or with MARISEAL® AQUA PRIMER. Prime surfaces like bitumen-, asphaltfelts with MARISEAL® 730 or with MARISEAL® AQUA PRIMER.

Prime non-absorbent surfaces like metal, ceramic tiles and old coatings with MARISEAL® AQUA PRIMER. Allow the primer to cure according its technical instruction.

Waterproofing membrane

Stir well before using. Pour the MARISEAL® 250 onto the primed surface and lay it out by roller or brush, until all surface is covered. You can use airless spray allowing a considerable saving of manpower.

After 12-18 hours (not later than 48 hours) apply another layer of the MARISEAL® 250.

For demanding applications, apply a third layer of the MARISEAL® 250.

Reinforce always with the MARISEAL® Fabric at problem areas, like wall-floor connections, 90o angles, chimneys, pipes, waterspouts (siphon), etc. In order to do that, apply on the still wet MARISEAL® 250 a correct cut piece of MARISEAL® Fabric, press it to soak, and saturate again with enough MARISEAL® 250. For detailed application instructions with the MARISEAL® Fabric, contact our R+D department.

RECOMMENDATION: We recommend reinforcement of the entire surface, with the MARISEAL® Fabric. Use 5-10 cm stripe overlapping.

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APPLICATION (CONT.)

ATTENTION: Do not apply the MARISEAL® 250 over 0.6 mm thickness (dry film) per layer. For best results, the temperature during application and cure should be between 5oC and 35OC. Low temperatures retard cure while high temperature speed up curing. High humidity may affect the final finish.

Finishing

If a color stable and chalking-free surface is desired, apply one or two layers of the MARISEAL® 400 Top-Coat over the MARISEAL® 250. The application of the MARISEAL® 400 Top-Coat, is especially required, if a dark final color, is desired. (e.g. red, grey, green) If a heavy duty, abrasion resistant surface is desired (e.g. Public Pedestrian Deck, Car Parking, etc), apply two layers of the MARISEAL® 420 Top-Coat.

For the several Top-Coats application procedures, please consult their technical instructions or contact our R+D Department.

WARNING: The MARISEAL® system is slippery when wet. In order to avoid slipperiness during wet days, sprinkle suitable aggregates onto the still wet coating to create an anti-slip surface. Please contact our R+D Dept. for more details.

PACKAGING

MARISEAL® 250 is supplied in 25 kg, 15 kg, 6 kg, 1kg metal pails and 250 kg Barrels. Pails should be stored in dry and cool rooms for up to 9 months. Protect the material against moisture and direct sunlight. Storage temperature: 50-300C. Products should remain in their original, unopened containers, bearing the manufacturers name, product designation, batch number and application precaution labels.

SAFETY MEASURES

MARISEAL® 250 contains isocyanates. See information supplied by the manufacturer. Please study the Safety Data sheet. PROFESSIONAL USE ONLY



LOCATION

